

Nanocoatings for the surfaces protection and air depollution What is your wish for today?

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NanoPhos What's for today? Pioneering Nanotechnology Water/Oil proofing Strength Selfin Cleaning **Buildings** Anti-Corrosion Structural Thermal Stabiliza-Insulating tion Energy

A global <u>technologically</u> advanced company that produces <u>easy to apply</u> smart and <u>environmentally</u> friendly materials that solve <u>common</u> problems and save costs!

What is nanotechnology?



2004 Creators Syndicate, In

Nanotechnology refers to a field of applied science and technology whose theme is the control of matter on the atomic and molecular scale, generally 100 nanometers or smaller, and the fabrication of devices that lie within that size range. - Wikipedia

NanoPhos

Nanotechnology

Pioneering

Green Building







Principles - Definition

The ideal "green" project preserves and restores habitat that is vital for sustaining life and becomes a net producer and exporter of resources, materials, energy and water rather than being a net consumer. A green building is one whose construction and lifetime of operation assure the healthiest possible environment while representing the most efficient and least disruptive use of land, water, energy and resources. The optimum design solution is one that effectively emulates all of the natural systems and conditions of the pre-developed site - after development is complete.



Consolidating Nanoparticles





In Collaboration with Prof. Maravelaki, MACHMoB Lab, TUC

Consolidating Nanoparticles





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Consolidating Nanoparticles



• Key Benefits:

- Enhancement of compressive, tensile and flexural strength of building materials
- Stabilizes loose matter
- Does not change natural appearance
- Enhances the elastic Young's modulus
- Reduces water penetration
- Breathable does not affect porosity or vapour permeability
- Resinless: Inorganic liquid formulation Not film forming
- Deep penetrating
- Long lasting and weathering and UV resistant
- Easy surface application
- Biomimetic formulation
- Compatible with all natural or traditional building materials.
- Applicable on both interior and exterior surfaces.







Photocatalysis using semiconductors under irradiation has been extensively studied for about three decades. In 1972, Fujishimna and Honda^{*} discovered the photocatalytic splitting of water on TiO₂ electrodes. This event marked the beginning of a new era in heterogeneous photocatalysis.

*A. Fujishima and K. Honda, Nature 238, 37 (1972).







TOTO Ltd., EcoClean®





self-cleaning glass



When was the last time you saw a photocatalytic coating??





Why Photocatalysts <u>did not</u> find their way to the market?

TiO₂ NanoParticles are blended with other matrices COST TiO₂ NanoTechnology is pushed to the visible response range APPLICABILITY - COST



TiO₂ NanoParticles do NOT bind on substrates LIMITED OPERATIONAL LIFETIME TiO₂ NanoTechnology is pushed more than the actual benefit TECH BARRIER



The SurfaShield[®] Approach



Hear Carefully the Market-Need Whispers Do not Over-Push Academic High-Tech Achievements

- TiO_2 coatings should be sprayable or brushable
 - 380-390nm photons are abundant out there
- TiO₂ coatings should be self-adhesive at Room Temperature



NanoPhos Pioneering Nanotechnology

Project:

Self-Cleaning and continuous protection of porous building surfaces such as cement, stones, walls and grout

Industry: Building & Construction

Product: SurfaShield C

Key Benefits:

- Self-Cleaning
- Self-Sterilizing
- Superhydrophilic
- Decomposes Odours
- Air purifier
- Continuous Action
- Environmentally friendly cleaning technology

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Applications:

- Self-Cleaning of Walls
- Protection from mould growth and organic stains
- Stone and Monument
 Protection
- Environmental Restoration
- Prevents pollutant adhesion
- Decomposes Pollutants
- Bacterial Growth Inhibition
- Exhaust Gas Break-Down

Packaging:

1L, 4L, 10L, 30L Containers, 1000L IBCs www.NanoPhos.com



SurfaShield[®] C

Photocatalytic Self-Cleaning Nanotechnology for the Protection of Porous Surfaces

SurfaShield C coated surfaces decompose organic stains and pollutants, prevent microbial and mould growth, purify the air, remove odours. It is an active nanotechnology formulation that can be easily applied on exterior porous surfaces, such as cement, render or plaster, mortar grout, walls, stones or even unpolished marble. By harnessing the surrounding light, treated surfaces become Self Cleaning and Self Sterilizing. The action of SurfaShield C is permanent, as it chemically bonds on the surfaces applied. SurfaShield C modified surfaces are safer, without the use of hazardous disinfectants or chemicals, and are preserved as new.





SurfoShield* is a registered trademark of NanoPhos SA PO Box 519, Science & Technology Park of Lavrio Lavrio 19500, Greece T: +302292069312 F: +302292069303 E: info@NanoPhos.com



Decomposition of the Blue ink stain, after exposure to sunlight for 5 hours

NanoPhos Pioneering Nanotechnology

The SurfaShield[®] Approach

- Water based
- Curing within 4h
- Abrasion Resistant
 - Class III on ceramic tile
- Easy to apply
- Affordable





Indoor Air Quality

4	空气质量等级	颜色区分	判定																
5	符合国家标准		合格																
6	1-5倍超标		不健康																
7	5-10倍超标		非常不健康																
8	10倍以上超标		危险																
9	Area	Application Date	Pollutant	Concentration (mg/m³)	Critical Value (mg/m ³)	Factor	Application Date	Measurement Date	Concentration (mg/m³)	Factor	% Reduction	Measurement Date	Concentratio n (mg/m³)	Factor	% Reduction	Measurement Date	Concentrati on (mg/m³)	Factor	% Reduction
10	Appartment A	31/12/15	Formaldehyde	0.14	0.12	1.17	31/12/15	3/1/16	0.06	0.5	57%	3/1/16	0.05		64%	4/1/16			
11		31/12/15	Benzene	0.16	0.09	1.78	31/12/15	3/1/16	0.08	0.9	50%	3/1/16				4/1/16			
12		31/12/15	туос	0.23	0.6	0.38	31/12/15	3/1/16	-	-		3/1/16			1	4/1/16	1		
13	Apartment B	1/1/16	Formaldehyde	0.06	0.12	0.50	1/1/16	3/1/16	0.04	0.3	33%	3/1/16	0.03		50%	4/1/16			
14		1/1/16	Benzene	0.34	0.09	3.78	1/1/16	2/1/16	0.18	2.0	47%	3/1/16	0.12	1.3	65%	4/1/16	0.07	0.78	79%
15		1/1/16	туос	0.83	0.6	1.38	1/1/16	2/1/16	0.62	1.0	25%	3/1/16	0.32	0.5	61%	4/1/16	0.20	0.33	76%
16	Appartment C	1/1/16	Formaldehyde	0.06	0.12	0.50	2/1/16	3/1/16	-	-/		4/1/16		-/		5/1/16			
17		1/1/16	Benzene	0.21	0.09	2.33	2/1/16	3/1/16	-			4/1/16	-	-		5/1/16	0.06	0.7	71%
18		1/1/16	туос	0.96	0.6	1.60	2/1/16	3/1/16				4/1/16		-		5/1/16	0.52	0.9	46%
19	Appartment D	1/1/16	Formaldehyde	0.09	0.12	0.75	2/1/16	3/1/16				4/1/16	0.05	0.4	44%	5/1/16			
20		1/1/16	Benzene	0.18	0.09	2.00	2/1/16	3/1/16	-			4/1/16				5/1/16	0.04	0.4	78%
21		1/1/16	TVOC	0.84	0.6	1.40	2/1/16	3/1/16				4/1/16				5/1/16	0.49	0.8	42%
22	Dining Hall	2/1/16	Formaldehyde	0.02	0.12	0.17	2/1/16	3/1/16		0.0	100%	4/1/16				5/1/16			
23		2/1/16	Benzene	0.12	0.09	1.33	2/1/16	3/1/16	0.05	0.6	58%	4/1/16				5/1/16			
24		2/1/16	туос	0.57	0.6	0.95	2/1/16	3/1/16		-		4/1/16				5/1/16			
25	Wine Bar Area	2/1/16	Formaldehyde	0.04	0.12	0.33	2/1/16	3/1/16				4/1/16				5/1/16			
26		2/1/16	Benzene	0.19	0.09	2.11	2/1/16	3/1/16	0.10	1.1	47%	4/1/16	0.05	0.6	74%	5/1/16			
27		2/1/16	туос	0.95	0.6	1.58	2/1/16	3/1/16	0.37	0.6	61%	4/1/16				5/1/16			
28	кти	2/1/16	Formaldehyde	0.16	0.12	1.33	2/1/16	3/1/16	0.11	0.9	31%	4/1/16			1	5/1/16			1
29		2/1/16	Benzene	1.21	0.09	13.44	2/1/16	3/1/16	0.94	10.4	22%	5/1/16	0.66	7.3	45%	8/1/16	0.12	1.3	90%
30		2/1/16	TVOC	2.35	0.6	3.92	2/1/16	3/1/16	2.22	3.7	6%	5/1/16	1.46	2.4	38%	8/1/16	0.49	0.8	79%
31	Fitness - Gym	2/1/16	Formaldehyde	0.02	0.12	0.17	3/1/16	4/1/16		-		5/1/16				8/1/16			
32		2/1/16	Benzene	0.25	0.09	2.78	3/1/16	4/1/16	0.07	0.8	72%	5/1/16				8/1/16			
33		2/1/16	туос	0.84	0.6	1.40	3/1/16	4/1/16	0.52	0.9	38%	5/1/16				8/1/16			
34	Appartment E	3/1/16	Formaldehyde	0.1	0.12	0.83	3/1/16	4/1/16	0.07	0.6	30%	5/1/16				8/1/16			
35		3/1/16	Benzene	0.13	0.09	1.44	3/1/16	4/1/16	0.08	0.9	38%	5/1/16				8/1/16			
36		3/1/16	туос	0.8	0.6	1.33	3/1/16	4/1/16	0.10	0.2	88%	5/1/16			1	8/1/16			
37		3/1/16	Formaldehyde	0.07	0.12	0.58	4/1/16	5/1/16	0.05	0.5	29%	5/1/16				8/1/16			
38		3/1/16	Benzene	0.19	0.09	2.11	4/1/16	5/1/16	0.08	0.9	58%	5/1/16				8/1/16			
39		3/1/16	TVOC	0.61	0.6	1.02	4/1/16	5/1/16	0.37	0.6	39%	5/1/16				8/1/16			
40	Appartment F	4/1/16	Formaldehyde	0.13	0.12	1.08	4/1/16	6/1/16	0.00	0.0	100%	7/1/16				8/1/16			
41		4/1/16	Benzene	0.32	0.09	3.56	4/1/16	6/1/16	0.07	0.8	78%	7/1/16				8/1/16			
42		4/1/16	TVOC	0.96	0.6	1.60	4/1/16	6/1/16	0.23	0.4	76%	7/1/16				8/1/16			
43	Appartment G	5/1/16	Formaldehyde	0.19	0.12	1.58	5/1/16	6/1/16	0.02	0.2	89%	7/1/16				8/1/16			
44		5/1/16	Benzene	0.13	0.09	1.44	5/1/16	6/1/16	0.06	0.7	54%	7/1/16			1	8/1/16			
45		5/1/16	туос	0.8	0.6	1.33	5/1/16	6/1/16	0.26	0.4	68%	7/1/16				8/1/16			
46	SPA	5/1/16	Formaldehyde	0.05	0.12	0.42	5/1/16	6/1/16	0.07	0.6	-40%	7/1/16				8/1/16			
47		5/1/16	Benzene	0.62	0.09	6.89	5/1/16	6/1/16	0.18	2.0	71%	7/1/16	0.04	0.4	94%	8/1/16			
48		5/1/16	TVOC	2.11	0.6	3.52	5/1/16	6/1/16	0.52	0.9	75%	7/1/16				8/1/16			
49	Room A	5/1/16	Formaldehyde	0.12	0.12	1.00	5/1/16	6/1/16	0.01	0.1	92%	7/1/16				8/1/16			
50		5/1/16	Benzene	0.15	0.09	1.67	5/1/16	6/1/16	0.05	0.6	67%	7/1/16				8/1/16			
51		5/1/16	TVOC	0.73	0.6	1.22	5/1/16	6/1/16	0.29	0.5	60%	7/1/16				8/1/16			
52									One	Day Average:	54%		Two	Days Average:	59%		Three	e Days Average:	70%



In terms of NOx pollutants 10m² have the same exterior cleaning power as one tree

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SurfaShield® C

Plant a Tree in Your

Room

SurfaShield C has been tested under the EN ISO 22197-1 Test method for airpurification performance of semiconducting photocatalytic materials — Removal of nitric oxide. The sample under examination exhibited 29% NOx removal. This means that the concentration of NOx dropped from 1ppm down to 0,69ppm. As 1ppm equals to 1mg of NOx in 1Kg of air and the density of air is 1,225Kg.m⁻³, concentration is translated to 1mg of NOx in 1000/1,225L of air or 1,225*10-3 mg of NOx per L of air. The sample was illuminated for 1700s and, at a NOx flow rate of 3L per min, it practically means that $21,86*10^{-3}$ mg of NOx were eliminated (28.33min x 3L/min x (1-0.69) x 1,225*10⁻³ mg/L = 21,86*1 $\overline{0}^{-3}$ mg). Therefore, a sample with surface area of 9.8cm x 4.9cm = 48.02 cm² eliminated 21,86*10⁻³ mg of NOx in 28.33min, under 10W.m⁻ ² irradiation. A reasonable estimate of 0,155 Kg of NO₂ is removed by the average mature tree (62-76 cm dbh, diameter breast height) in one year. The average estimate of effective daylight hours (based on 120 W.m⁻²) in the central regions of the U.S. is 7,1 hours per day (2591,5 hours per year). If 5% of those 120 W.m⁻² is UV, then the UV intensity is 6 W.m⁻². Let's drop down the performance of the test by 40%, as in lab conditions we had 10 W.m⁻²: a sample with surface area of 48.02 cm² eliminated 13,12*10⁻³ mg of NOx in 28.33min or 27,79*10⁻³ mg of NOx per hour. Therefore: each m^2 of SurfaShield C, in an hour's time, can eliminate 27,79*10⁻³ mg /48,02*10⁻⁴ = 5,79 mg of NOx. Therefore: each m² of SurfaShield, in a year's time, can eliminate 2591,5 h/year x 27,79*10⁻³*10⁻³g/h x 1sgm/48.02*10⁻⁴ m² = 15g of NOx. Practically this means 10 sqm of SurfaShield C match the performance of a tree!

nanoThermal Insulation





nanoThermal Insula	tion		Nanc	Pioneering echnology	5
	incoming solar radiation refl insulation insulation	heat emitted back into space	convection/ conduction heats surrounding air		_
				Thormal	

	VIS (380-780 nm)	IR (700-2200 nm)	Solar (250-2200 nm)	Emitance	SRI	Conductivity (Wm ⁻¹ K ⁻¹)
SurfaPaint ThermoDry Elastomeric Roof Paint	0,9479	0,9476	0,9158	0,91	117	0,09678
SurfaPaint ThermoDry Exterior	0,9404	0,9419	0,9098	0,91	116	0,10789
SurfaPaint ThermoDry Interior	0,9269	0,9464	0,9053	0,91	115	0,09599
SurfaPaint ThermoDry Metals	0,9228	0,9397	0,8999	0,91	114	0,10014
SurfaPaint Kirei	0,9571	0,9422	0,9184	0,91	117	0,44872

The above SRI values indicate that all ThermoDry based products far exceed the LEED specifications (Sustainables Sites Credit 7.2 – Heat Island Effect), which indicate a **minimum Solar Reflective Index (SRI) of 78**. Further, the Energy Star requires a **minimum Solar Reflectance of 0.65**, which is again far exceeded by all ThermoDry based products.

nanoThermal Insulation



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nanoThermal Insulation

CMR

Comparative measurements of Steady Thermal transmittance And of Dynamic Thermal properties of a masonry wall coated with "Surfapaint ThermoDry"

Summarizing, the data found were:

Physical Property	Wall before coating	Coated with "Surfapaint ThermoDry"				
Periodic Thermal Transmittance Yie (W/m ² K)	0,473 W/m ² K	0,108 W/m ² K				
Decrement Factor fa	0,66	0,16				
Time Shift Wa (h)	11 h	13,5 h				

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The data obtained are comparable with an EPS panel of about 11 cm with regard to the time shift and with a panel of about 7 cm in EPS as regards the decrement factor (data obtained through simulation software).

